

Bushing Reference Chart

Pilot Size	Caliber Range	O.D. Range	I.D. Ø	OAL	-
HSS Reamer					
#00	16 - 17 CAL	.145 - .190	.1250	.499	
#0	19 - 21 CAL	.190 - .215	.1750	.499	
#1	22 - 243 CAL	.215 - .243	.189	.499	
#2	25 - 29 CAL	.249 - .277	.220	.499	
#3	30 - 49 CAL	.278 - .499	.252	.499	
#4	50 - 62 CAL	.500 - .620	.312	.499	
#5	62 - 20MM	.620 - 1.140	.500	.999	
#6	30 MM +	1.140 +	.625	.999	
Carbide Reamer					
#0	17 - 220 Cal	.160 - .219	.125	.749	
#1	22 - 243 CAL	.220 - .285	.162	.749	
#2	243 - 290 CAL	.190 - .290	.175	.749	
#3	30 - 49 CAL	.290 - .499	.225	.749	
#4	50 - 62 CAL	.500 - .620	.3125	.499	
#5	55 CAL - 20mm	.620 - 1.140	.500	.999	
#6	30 mm +	1.140 +	.625	.999	